



# DeWalt DC970 Clutch Replacement

The clutch controls how fast the drill spins. This guide will show how to remove the clutch.

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## INTRODUCTION

If you are having trouble controlling the speed of the drill there may be a problem with your clutch. By following this guide you will learn how to replace it.

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### TOOLS:

- [T15 Security Torx Screwdriver](#) (1)
  - [Torque Wrench](#) (1)
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## Step 1 — Battery



- Compress the buttons on either side of the battery and lift the drill away from battery.

## Step 2



- Remove battery from drill.

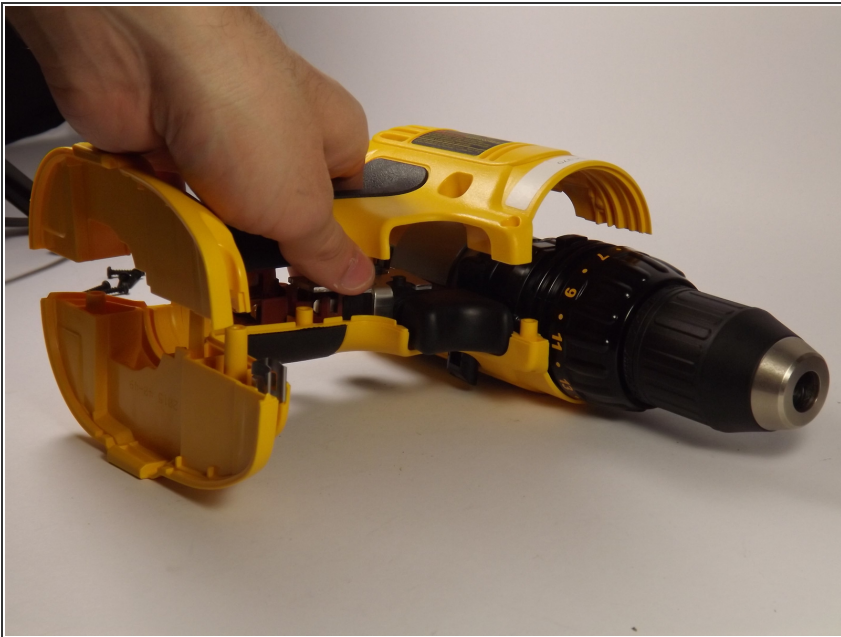


## Step 3 — Drill Assembly



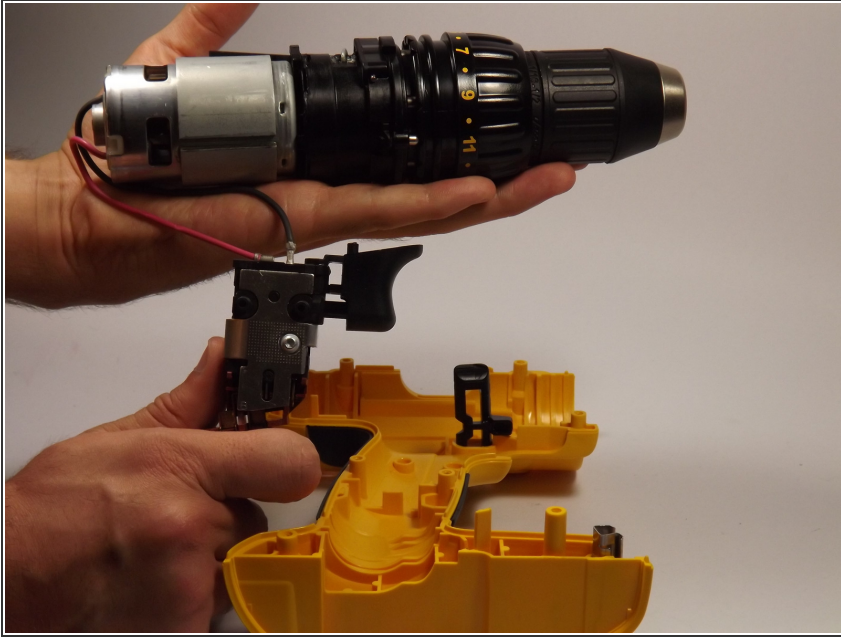
- Remove the eight 16 mm, Torx Security #15 screws.

## Step 4



- Lay the drill on its side and gently lift the top half off it.

## Step 5 — Clutch



- Lift drill mechanism from the drill assembly.

## Step 6



- Twist slightly and pull clutch away from motor.
- Remove clutch.

To reassemble your device, follow these instructions in reverse order.

